



# *Next Generation R-Series Oil-Flooded Rotary Screw Air Compressors*



# The intelligence you need to move your business forward

Ingersoll Rand works to keep you ahead of your competition with advanced compressed air systems that boost productivity, lower operating expenses and extend equipment life. These innovations are designed into every Next Generation R-Series oil-flooded rotary screw air compressor—industry-leading airend enhancements for superior efficiency, best-in-class delivered capacity and exceptional reliability. All supported by unique advantages, including expert design and engineering, a comprehensive suite of support programs and long-life Ingersoll Rand-branded consumables.

**Next Generation R-Series air compressors. The intelligence you need—to win.**

## Global presence, local service



- Manufacturing sites**
- Buffalo, NY USA
  - Campbellsville, KY USA
  - Mocksville, NC USA
  - West Chester, PA USA
  - Curitiba, Brazil
  - Unicov, Czech Republic
  - Wasquehal, France
  - Oberhausen, Germany

- Fogliano, Italy
- Milan, Italy
- Vignate, Italy
- Ahmedabad, India
- Nanjing, China
- Shanghai, China
- Wujiang, China

- Global distribution centers**
- Charlotte, NC USA
  - Genk, Belgium
  - Singapore
  - Shanghai, China

# Efficient operation and powerful information

## We started at the core

When we made the Next Generation R-Series compressor we started with an all-new, state-of-the-art airend, making it your best choice for performance. The new airend improves efficiency as much as 16% through several advancements, including an optimized rotor profile to help minimize operating expenses. The new rotor profile also provides best-in-class airflow capacity, delivering up to 15% more airflow than previous models. With more airflow for the same power input, your compressor requirements are smaller, reducing both investment costs and energy usage, to lower your total cost of ownership.



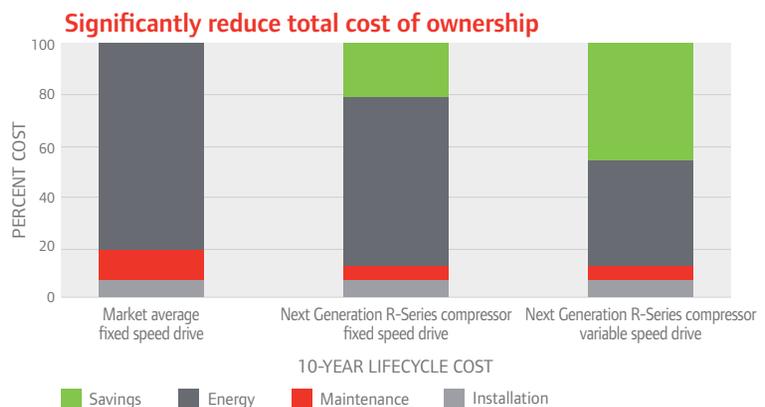
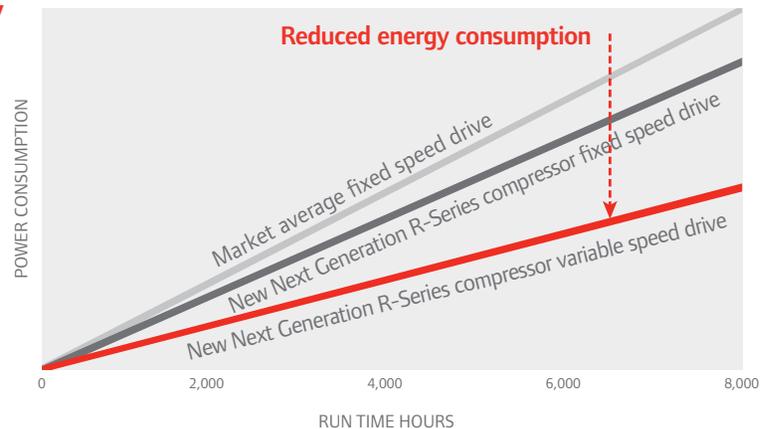
## Knowledge is power

The best compressors deliver air and actionable information. That's why every Next Generation R-Series compressor includes an Xe-Series intelligent controller that monitors key operations and adjusts system parameters to maximize uptime and minimize energy consumption. It gives you real-time facts to make and execute informed decisions... from virtually anywhere in the world.



## Driving toward maximum efficiency

Every Next Generation R-Series compressor's drive motor features an advanced induction design that meets the IE3/NEMA Premium® energy-efficiency standards. For even more efficiency, an optional variable speed drive (VSD) can help you save up to 35% on energy costs.



Rotary comparison at 79% average volume capacity; 4,000 hours per year; 0.05\$/kWh

# The elements of smart design

## INTELLIGENT



**1 Xe-Series intelligent controllers** monitor and adjust system parameters and can email you when operational events occur—so you can take action, accessing the compressor system from any current, common web browser in the world

**2 Progressive Adaptive Control (PAC™)** automatically reacts to key parameters to minimize unexpected downtime

**3 Hinged-door service access with integrated handles** provides quick, easy access to all user-maintainable components—including the heat exchangers, which don't require removal during routine cleaning

## RELIABLE

**4 Three-stage separation system with conical baffle** removes all but 3 ppm of lubricating oil from delivered air—protecting downstream equipment and extending filter life—to maximize productivity and minimize expenses (available on “ie” compressor models only)

**5 Long-life Ingersoll Rand consumables** reduce hard costs, extend maintenance intervals and minimize downtime

**6 Free-floating cooling system** allows heat exchangers to expand and contract, reducing thermal stress for improved durability



**Electronic, no-loss drain valves** allow condensate draining without the loss of air pressure, saving you money



## EFFICIENT



- 7 **All-new, state-of-the-art airend** improves efficiency as much as 16% and is designed for 10 years\* of reliable operation

- 8 **V-Shield™ technology** uses a combination of advanced techniques that help deliver repeatable, leak-free connections

- 9 **IE3/NEMA Premium® motors** deliver even more energy savings than high-efficiency motors, and an available variable speed drive (VSD) helps further decrease energy demands

- 13 **Single-location connectors** consolidate electrical, air and condensate drain systems for faster, less expensive installations

- 12 **Two-stage, high-efficiency air filters** deliver exceptional filtration, maintain maximum airflow and provide a visual indicator when changing is required

## ALL-IN-ONE



- 10 **Total Air System (TAS) package** is available to complete your air compressor system with a space-saving, ready-to-run, pre-mounted dryer and filters
- 11 **Patented three-in-one modular cross-flow heat exchanger** economically repurposes compressor heat to support other heat-dependent processes

\*Based on 4,000 operating hours annually

# The airend—the heart of every compressor



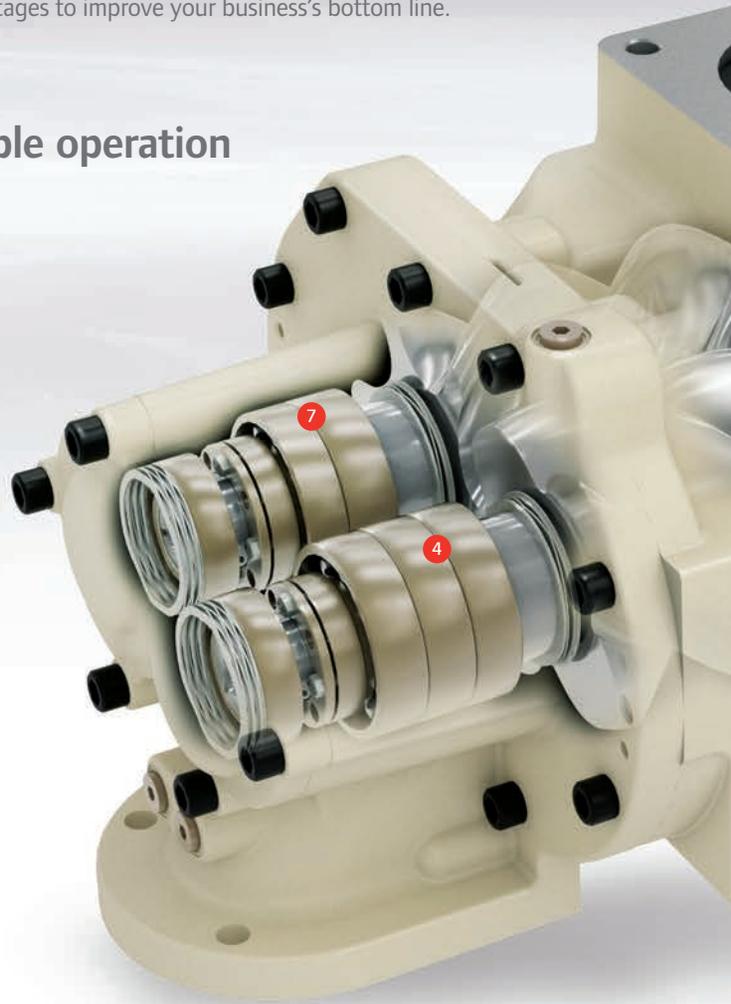
Air compressor use accounts for a significant part of your business's energy costs. Our engineers and design experts used advanced computer modeling techniques to create a superior airend that improves efficiency up to 16%—plus best-in-class airflow capacity, quieter operation and a longer, more reliable life: multiple advantages to improve your business's bottom line.

## Designed to deliver 10 years of reliable operation

- 1 **Strategically positioned lubrication points** efficiently deliver oil exactly where it's needed, improving reliability and lowering power consumption
- 2 **Advanced gear design** transmits drive power more efficiently and reliably

### INTEGRAL GEARBOX

- 3 **Integral gearbox** reduces windage losses and drivetrain length for more efficient performance and easier serviceability
- 4 **Enhanced bearing arrangement** reduces resistance and improves power management for maximum reliability and performance
- 5 **Maintenance-free, sealed drive system** requires no regular service and protects against damaging dirt and moisture

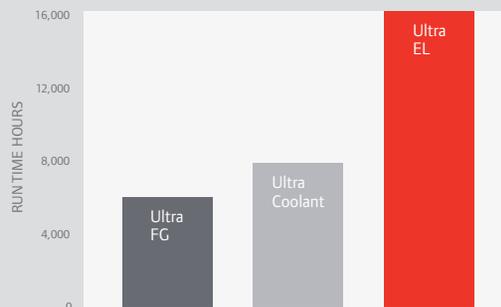


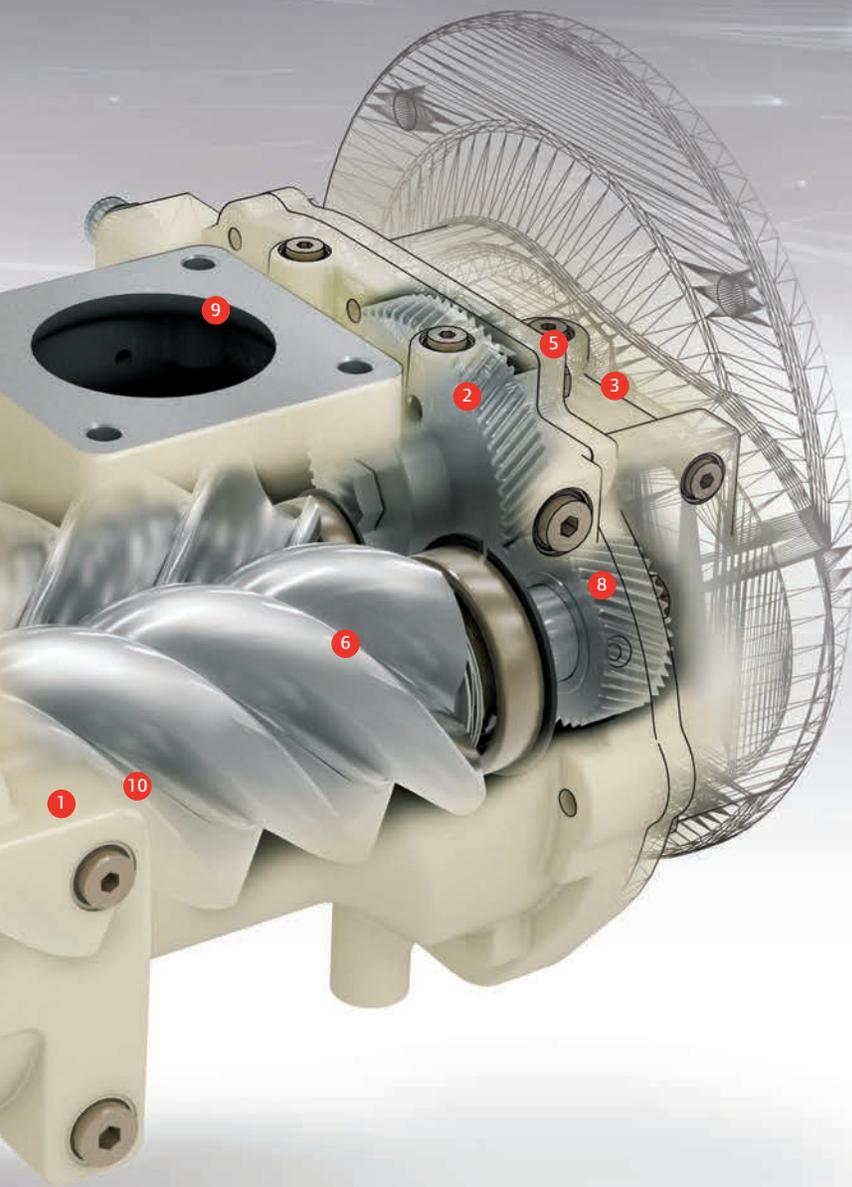
## Maximum change intervals, maximum protection

Get the best of both worlds. Ingersoll Rand filters and lubricating oils provide unsurpassed longevity and protection to keep your



Next Generation R-Series compressor running longer.





## World-class energy efficiency

### ADVANCED ROTOR PROFILE

- 6 **Optimized rotor profile** helps deliver superior energy efficiency—up to 16% more
- 7 **Lower friction bearing arrangements** improve energy efficiency
- 8 **Optimized gear lubrication** increases reliability and reduces power consumption through strategically injecting oil into gear mesh
- 9 **Streamlined inlet and outlet flow passage** reduces pressure drops
- 10 **Optimized oil-injection process** lowers temperature and increases efficiency during compression

## Best-in-class delivered capacity

The Next Generation R-Series compressor has a new rotor profile that delivers up to 15% more airflow, surpassing the capacity of any similarly sized system. Get the airflow you need—and save on operating costs as well—from a smaller, less expensive, more-efficient air compressor.



# Reliable air to keep you running

Every component in a Next Generation R-Series compressor system supports maximum reliability—for more productivity, longer equipment life, lower operating costs and higher profitability.

## Progressive Adaptive Control (PAC™)

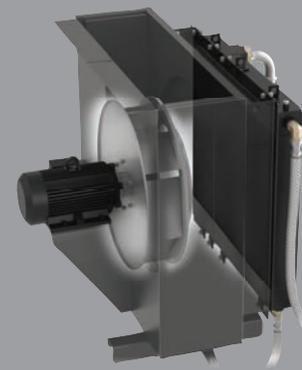
PAC helps you properly maintain your air compressor system by automatically reacting to key parameters to reduce the risk of unexpected downtime.

- Monitors critical performance parameters
- Adjusts system output to address extreme conditions and ensure continued operation without damaging the system—even when certain maintenance operations are overdue



## Free-floating cooling system

Allows heat exchangers to expand and contract, reducing thermal stress for improved system durability.



## V-Shield™ technology

V-Shield™ technology combines superior techniques that deliver repeatable, leak-free connections to maximize efficiency and reduce leak-related problems.

- **Face-seal connections** provide flat, tight, virtually distortion-free joints

- **Fluoroelastomer O-rings** resist chemicals and extreme temperatures for long-term durability

- **Premium metal-flex air hoses** last up to three times longer than conventional hoses, using a braided stainless steel exterior and a PTFE-lined interior to resist chemicals, heat, oxidation, abrasion, pressure and fatigue

- **Vibration isolation system** reduces vibration to increase compressor life and lower noise levels



# The power of intelligence

## Stay connected virtually anywhere

Xe-Series intelligent controllers optimize operational parameters to ensure maximum productivity. Whether you're 10 meters or 10,000 kilometers away, Xe-Series controllers keep you connected— so you'll always know the compressor's operating status and can make any necessary changes.

- **Intuitive, high-resolution color display** provides easy-to-understand icons and more than 30 available languages to show vital functions at a glance
- **Advanced control algorithms** ensure maximum energy efficiency and reliability—even during periods of moderate workloads
- **Performance analysis/graphical trending** using the Xe-145 intelligent controller to display compressor performance over time in easy-to-understand graphical charts—supporting informed decisions and well-planned maintenance
- **Integral sequencer** coordinates the operation of up to four compressors to precisely meet demand, save energy and minimize wear
- **Real-time clock schedule (option)** lets you program Xe-90/145 controllers to start/stop the system at specific times to maximize productivity, conserve energy and reduce downtime



## Stable operated virtually anywhere

The Next Generation R-Series Oil-Flooded Rotary Screw Air Compressors features an advanced motor design built to operate at extreme ambient temperatures between 2°C (35°F) and 46°C (115°F). Ambient temperatures that approach or drop below freezing can cause problems for any air compressor. The Xe-Series controller triggers an alert if freezing conditions are detected during startup.



**High ambient temperature option** helps deliver reliable performance, even in temperatures of up to 55°C (131°F).



**Low ambient temperature option** protects the system in freezing conditions with strategically placed heating elements, operating in temperatures as low as -23°C (-10°F).



**Outdoor option (IPX2)** allows Next Generation R-Series Oil-Flooded Rotary Screw Air Compressors to be exposed to inclement weather, limiting water ingress and protecting sensitive electrical areas.

## Space-saving convenience

The compact Total Air System (TAS) package option delivers ISO Class 1-4-1 quality air measured at steady state conditions in accordance with ISO 8573-1:2010, with inlet air to package conditions of 25°C (77°F) and RH of 60%.

# RS30-37 Configuration

Standard Features		Fixed Speed	Variable Speed
Category	Description	i / ie	n
<b>Airend</b>	Premium performance airend	●	●
<b>Controller</b>	Energy-saving controller easy to operate in over 30 languages	●	●
	Programmable start/stop operation and remote connectivity	●	●
	Built-in optimization sequencer for up to four units	●	●
<b>PAC™ Protection</b>	Scans and adjusts operating parameters in response to filtration changes	●	●
	Real-time electronic maintenance indicators and shutdown protection	●	●
<b>Cooling System</b>	Air-cooled free-floating cooling system optimized for efficiency & serviceability	●	●
	Energy-efficient and low-noise centrifugal blower	●	●
	Free-floating cooling system rated for 46°C (115°F) ambient	●	●
	Moisture separator	●	●
	Electronic no-loss condensate drains	□	○
<b>V-Shield™ Technology</b>	Stainless steel air piping	●	●
	Vibration isolation pads and premium metal-flex hoses	●	●
	Repeatable leak-free connections with superior elastometric seals	●	●
<b>Auxiliary Systems</b>	Noise attenuation enclosure	●	●
	Package pre-filtration	●	●
	Long-life filtration and separation elements	●	●
	8,000 hour life Ultra Coolant™	●	●
	Flow control by full load/no load regulation system	●	
<b>Motors &amp; Electrical Systems</b>	Control panel protection, IP55/NEMA4 electronics	●	
	Control panel protection, IP54/NEMA12 electronics		●
	Star-delta reduced voltage starter	●	
	NEMA Premium TEFC IP55 motors - Class F insulation with B rise	●	●
<b>General Features</b>	Simple ducting (single air inlet and single air outlet)	●	●
	Simple ducting (single air inlet and single air outlet)	●	●
Optional Features			
<b>Harsh Condition Operation</b>	Outdoor modification/rain protection	○	
	Frost protection to -10°C (14°F) 50Hz	○	
	Low ambient temperature protection to -23°C (-10°F) 60Hz	○	
	High ambient temperature protection up to 55°C (131°F)	○	
	Premium high dust filtration	○	○
<b>Environmental</b>	Fluid containment system	○	○
	Ultra FG lubricant	○	○
	Ultra EL (16k hours)	○	○
<b>Power Protection</b>	Power outage automatic restart option (PORO)	○	○
	Phase monitor(Protection)	○	○
<b>General Options</b>	Flow control inlet modulation control	○	
	Comprehensive service and coverage plans	○	○

● Standard feature ○ Optional feature □ Standard on ie models, optional on i models "Blank" Not Available

**i Ingersoll Rand – 50 Hz Performance**

Model	Max. Pressure barg	Nominal Power kW	Capacity (FAD)* m <sup>3</sup> /min	Dimensions (Length × Width × Height) mm	Weight	
					Standard kg	Air-cooled TAS <sup>1</sup> kg
30i	7.5	30	5.6	1937 × 1056 × 1534	1045	1150
	8.5	30	5.2	1937 × 1056 × 1534	1045	1150
	10.0	30	4.8	1937 × 1056 × 1534	1037	1142
	14.0	30	3.7	1937 × 1056 × 1534	1037	1142
37i	7.5	37	6.6	1937 × 1056 × 1534	1095	1200
	8.5	37	6.3	1937 × 1056 × 1534	1095	1200
	10.0	37	5.8	1937 × 1056 × 1534	1081	1186
	14.0	37	4.6	1937 × 1056 × 1534	1081	1186

**ie Ingersoll Rand – 50 Hz Performance**

30ie	7.5	30	5.9	1947 × 1152 × 1609	1090	1265
	8.5	30	5.4	1947 × 1152 × 1609	1090	1265
	10.0	30	4.9	1947 × 1152 × 1609	1090	1265
	14.0	30	3.8	1947 × 1152 × 1609	1090	1265
37ie	7.5	37	7.2	1947 × 1152 × 1609	1140	1315
	8.5	37	6.9	1947 × 1152 × 1609	1140	1315
	10.0	37	6.0	1947 × 1152 × 1609	1140	1315
	14.0	37	4.8	1947 × 1152 × 1609	1140	1315

**n Ingersoll Rand – 50 Hz Performance**

30n	4.5-10.0	30	2.1-5.65	1937 × 1056 × 1534	1075	1180
37n	4.5-10.0	37	2.1-6.60	1937 × 1056 × 1534	1138	1243

**i Ingersoll Rand – 60 Hz Performance**

Model	Max. Pressure psig	Nominal Power hp	Capacity (FAD)* cfm	Dimensions (Length × Width × Height) in	Weight	
					Standard lb	Air-cooled TAS <sup>1</sup> lb
30i	110	40	196	76 × 42 × 60	2304	2535
	125	40	184	76 × 42 × 60	2304	2535
	145	40	164	76 × 42 × 60	2286	2518
	200	40	132	76 × 42 × 60	2286	2518
37i	110	50	231	76 × 42 × 60	2414	2646
	125	50	220	76 × 42 × 60	2414	2646
	145	50	197	76 × 42 × 60	2383	2615
	200	50	162	76 × 42 × 60	2383	2615

**ie Ingersoll Rand – 60 Hz Performance**

30ie	110	40	202	77 × 46 × 64	2403	2789
	125	40	190	77 × 46 × 64	2403	2789
	145	40	173	77 × 46 × 64	2403	2789
	200	40	134	77 × 46 × 64	2403	2789
37ie	110	50	250	77 × 46 × 64	2513	2899
	125	50	245	77 × 46 × 64	2513	2899
	145	50	217	77 × 46 × 64	2513	2899
	200	50	173	77 × 46 × 64	2513	2899

**n Ingersoll Rand – 60 Hz Performance**

30n	65-145	40	74-195	76 × 42 × 60	2370	2601
37n	65-145	50	74-231	76 × 42 × 60	2509	2740

\* FAD (Free Air Delivery) is full package performance including all losses, tested per ISO 1217:2009 Annex C

1. 30i/37i and 30n/37n TAS units deliver ISO Class 1-5-1 quality air measured at steady state conditions in accordance with ISO 8573-1:2010, with inlet air to package of 25°C (77°F) and RH of 40%  
30ie/37ie TAS units deliver ISO Class 1-4-1 quality air measured at steady state conditions in accordance with ISO 8573-1:2010, with inlet air to package of 25°C (77°F) and RH of 40%



Ingersoll Rand (NYSE:IR) advances the quality of life by creating comfortable, sustainable and efficient environments. Our people and our family of brands — including Club Car®, Ingersoll Rand®, Thermo King® and Trane® — work together to enhance the quality and comfort of air in homes and buildings; transport and protect food and perishables; and increase industrial productivity and efficiency. We are a \$13 billion global business committed to a world of sustainable progress and enduring results.



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